



**Aladin XA 100 line
assembly instructions**



TIME SEQUENCE TO BE FOLLOWED:

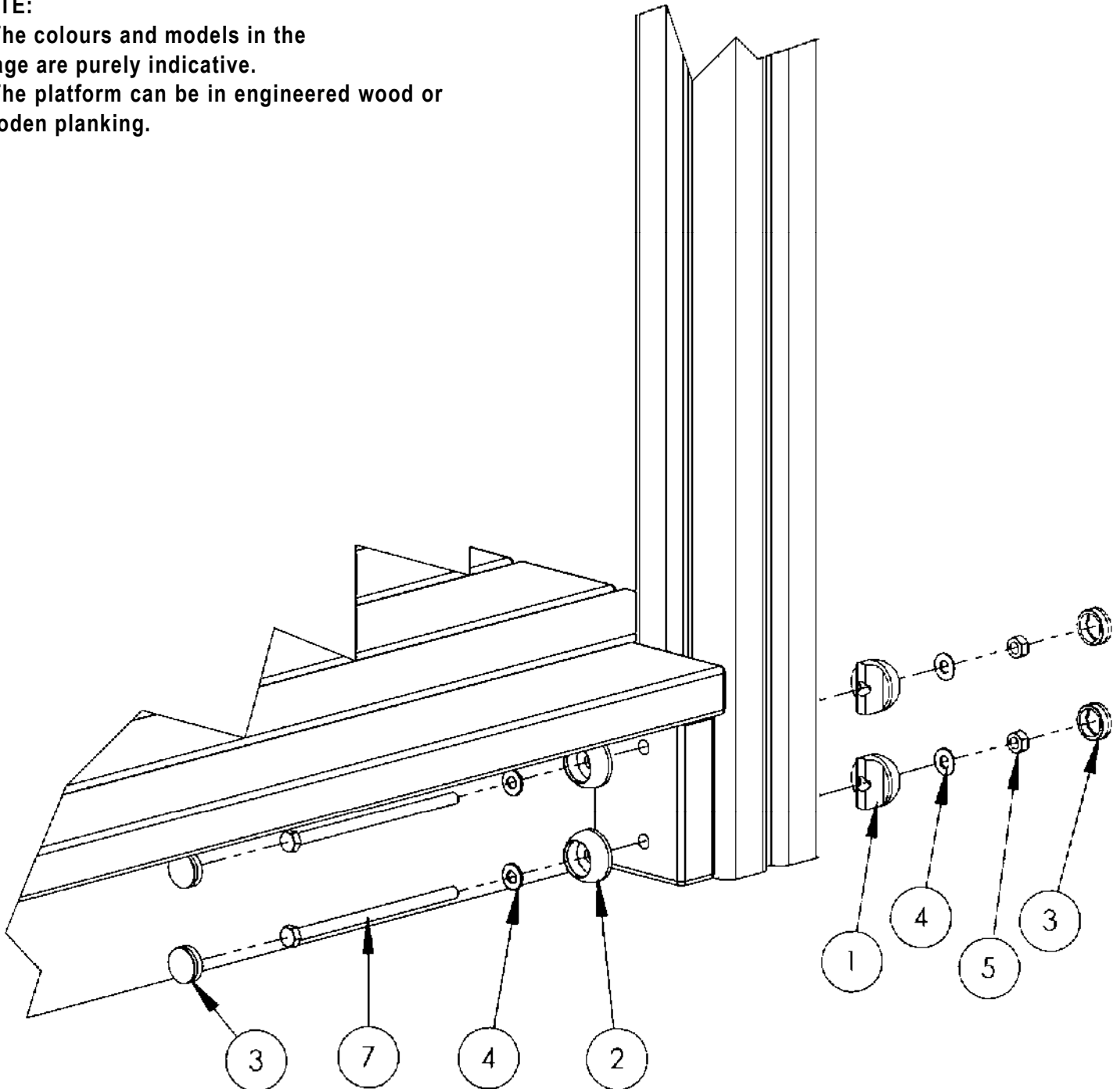
- 1. STRUTS AND PLATFORMS**
- 2. ARCHWAYS**
- 3. PARAPETS**
- 4. SLIDE**
- 5. STEPS**
- 6. BENCH**
- 7. ROOF**
- 8. UNDERGROUND LAYING/ANCHORAGE OF STRUCTURE**

Article num.	fixing	CODE N.	NAME
1	2	xpel 1	Shaped PE nut protection cap
2	2	xpe10	PE nut protection cap
3	4	xpe116	PE cap
4	4	-	ISO7089 Ø8 washer
5	2	-	UNI7473 M8 self-locking nut
7	2	-	UNI4017 M8X155 HEX SCREW

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

NOTE:

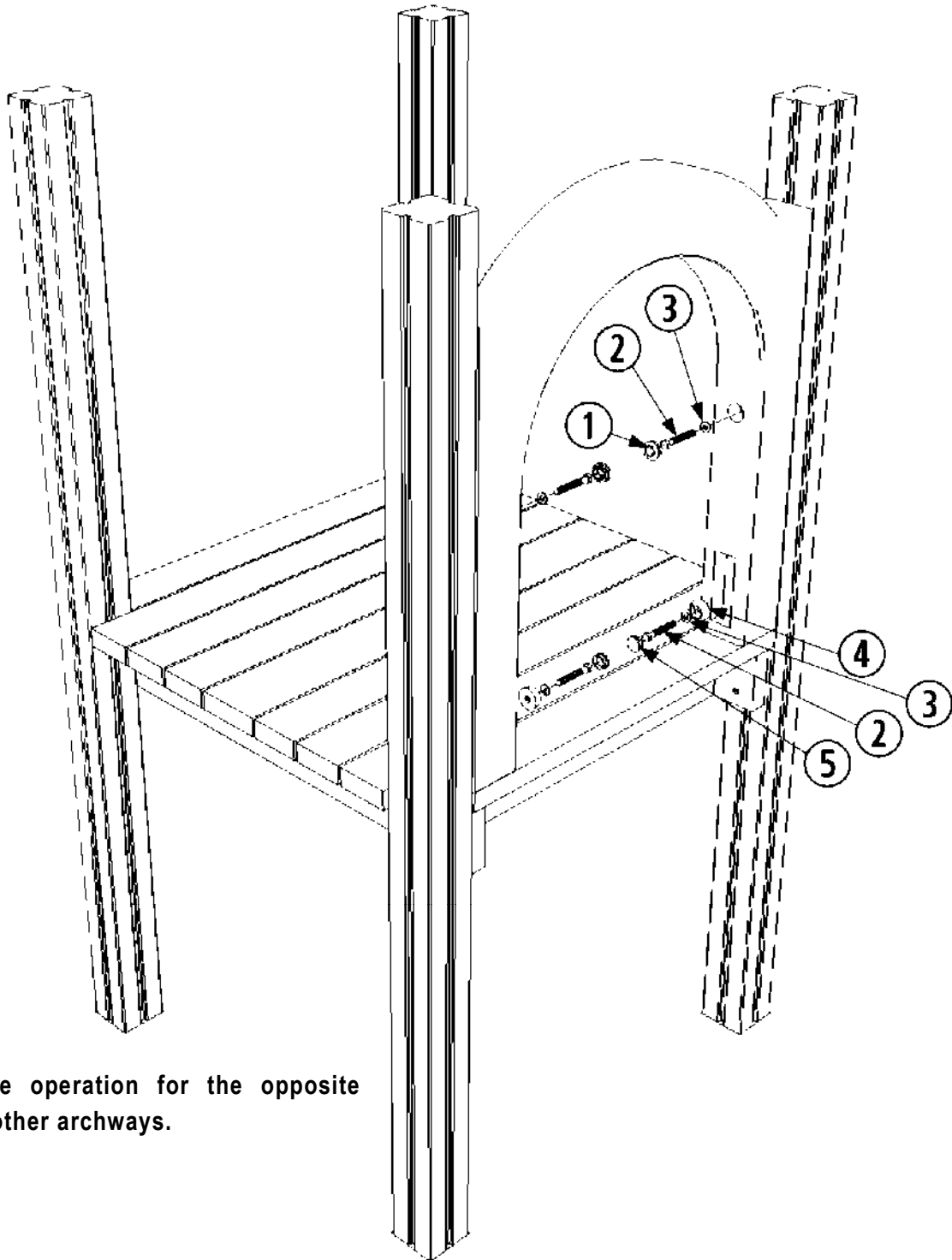
- The colours and models in the image are purely indicative.
- The platform can be in engineered wood or wooden planking.




Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio montanti e pianali
firma esecutore :	data : 16.02.2011	nr. pag.1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

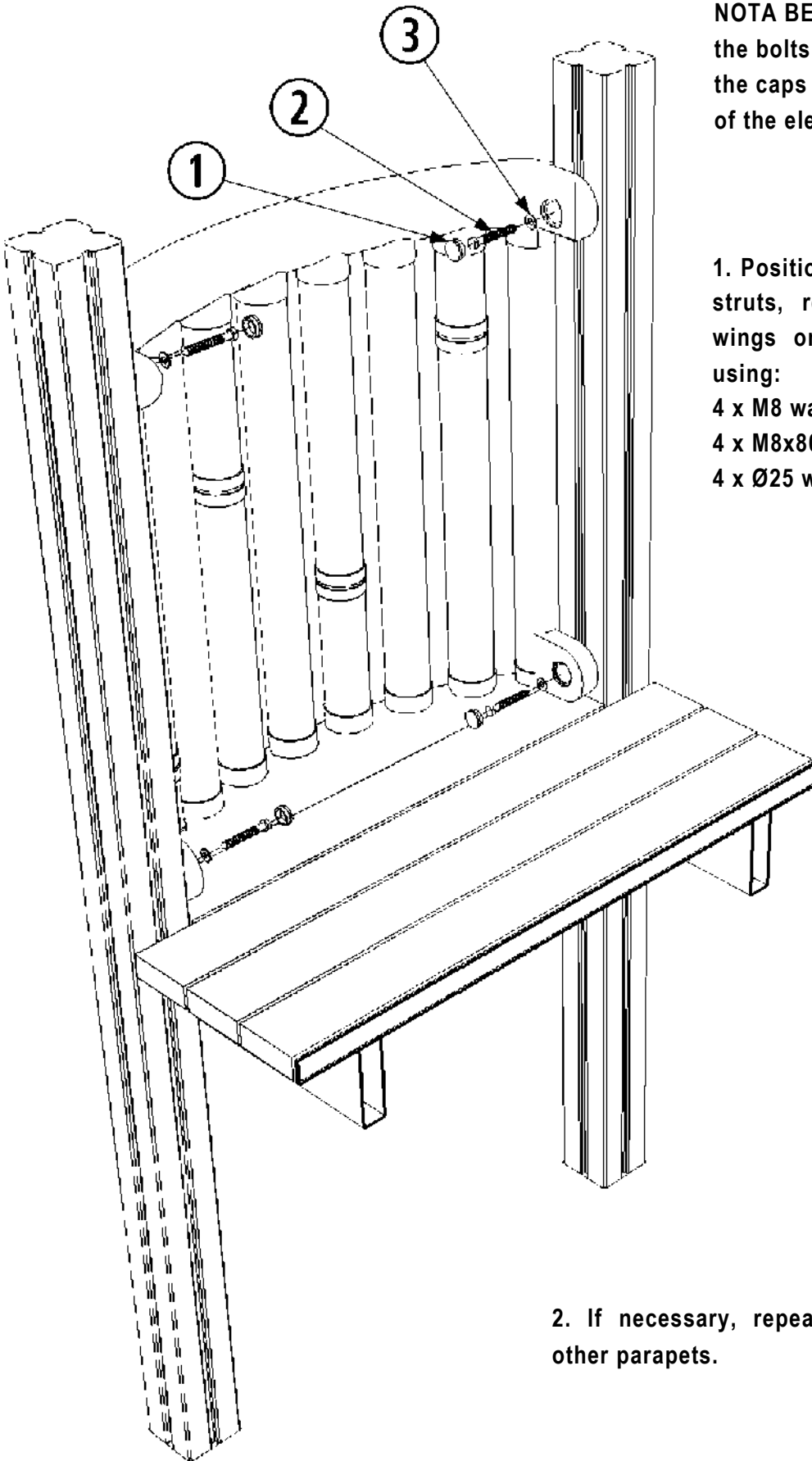
1. Position the archway between the struts and fix it by inserting: 1 x M8 washer (3), 1 x M8x140 TORX screw (2),
 1 x Ø 25 mm. winged PE cap (1) into the upper part;
 1 x PE nut protection cap (4), 1 x M8 washer (3),
 1 x M8x140 TORX screw (2), 1 x PE cap (5) into the lower part.



2. Repeat the operation for the opposite side. Fix the other archways.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio entrata in Pe Aladin
firma esecutore : <i>Algeri</i>	data : 08.02.2011	nr. pag. 1/1

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.




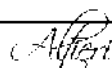
1. Position the PE parapet between the struts, resting the two lower fixing wings on the platform and then fix using:

4 x M8 washer (3)

4 x M8x80 TEL screw (2)

4 x Ø25 winged PE cap

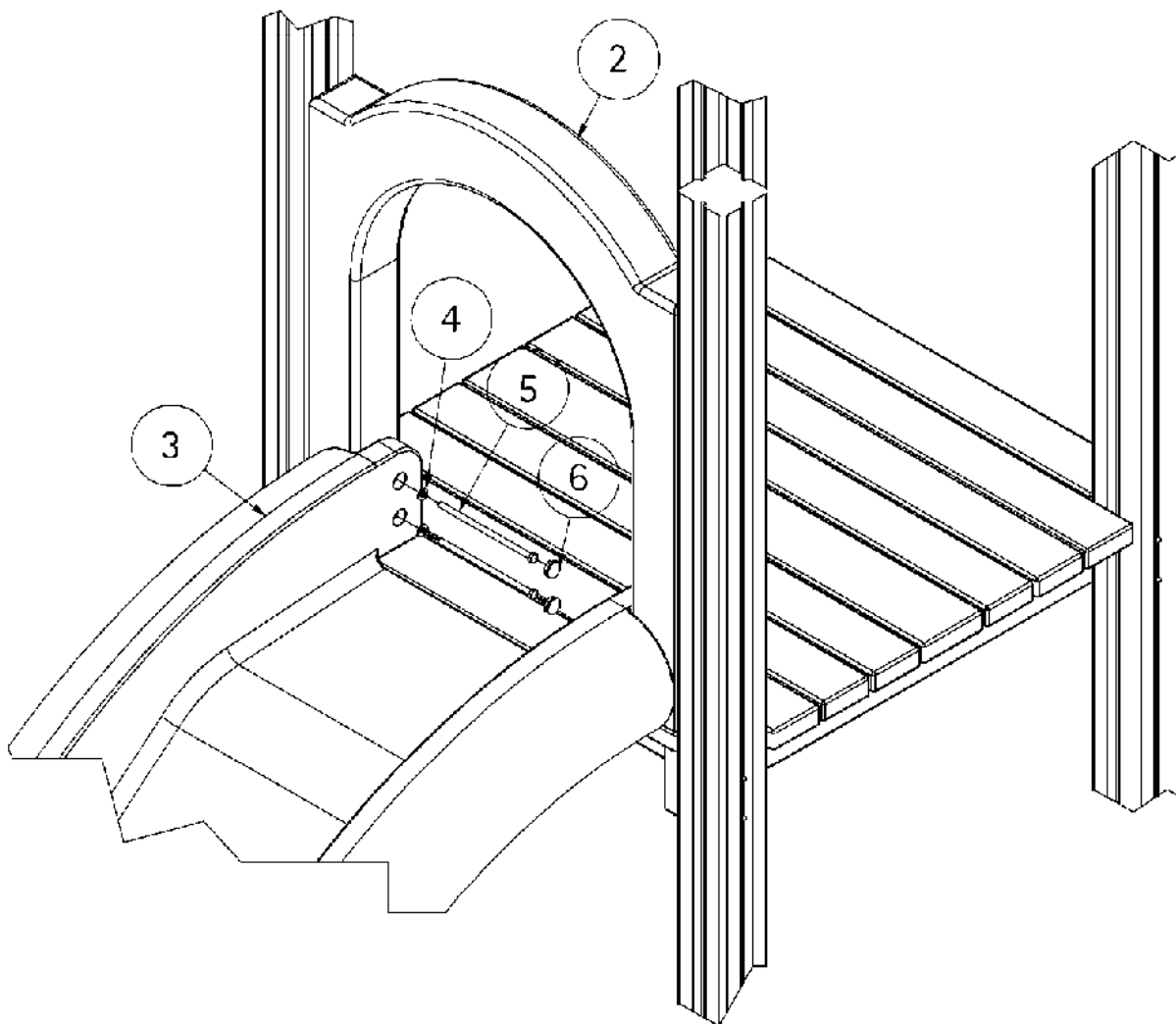
2. If necessary, repeat the operation on the other parapets.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio parapetto in Pe Aladin
firma esecutore : 	data : 08.02.2011	nr. pag. 1/1

Article num.	Default/Quantity	NAME
1	1	Aladin tower
2	1	Aladin PE archway
3	1	Curved slide h.84
4	4	ISO7089 Ø8 washer
5	4	M8x180r TORX screw
6	4	PE cap

1. After having fixed the PE archway (2), place the body of the curved slide (3) on the platform of the tower (1) and insert the bolts necessary for fixing into the holes present on the slide (3).
2. Check correct positioning, verticality and parallelism. Fix the bolts definitively and position the caps.
3. Repeat the operation also on the other side of the slide

NOTE
COLOURS AND MODELS
REPRESENTED ARE PURELY
INDICATIVE



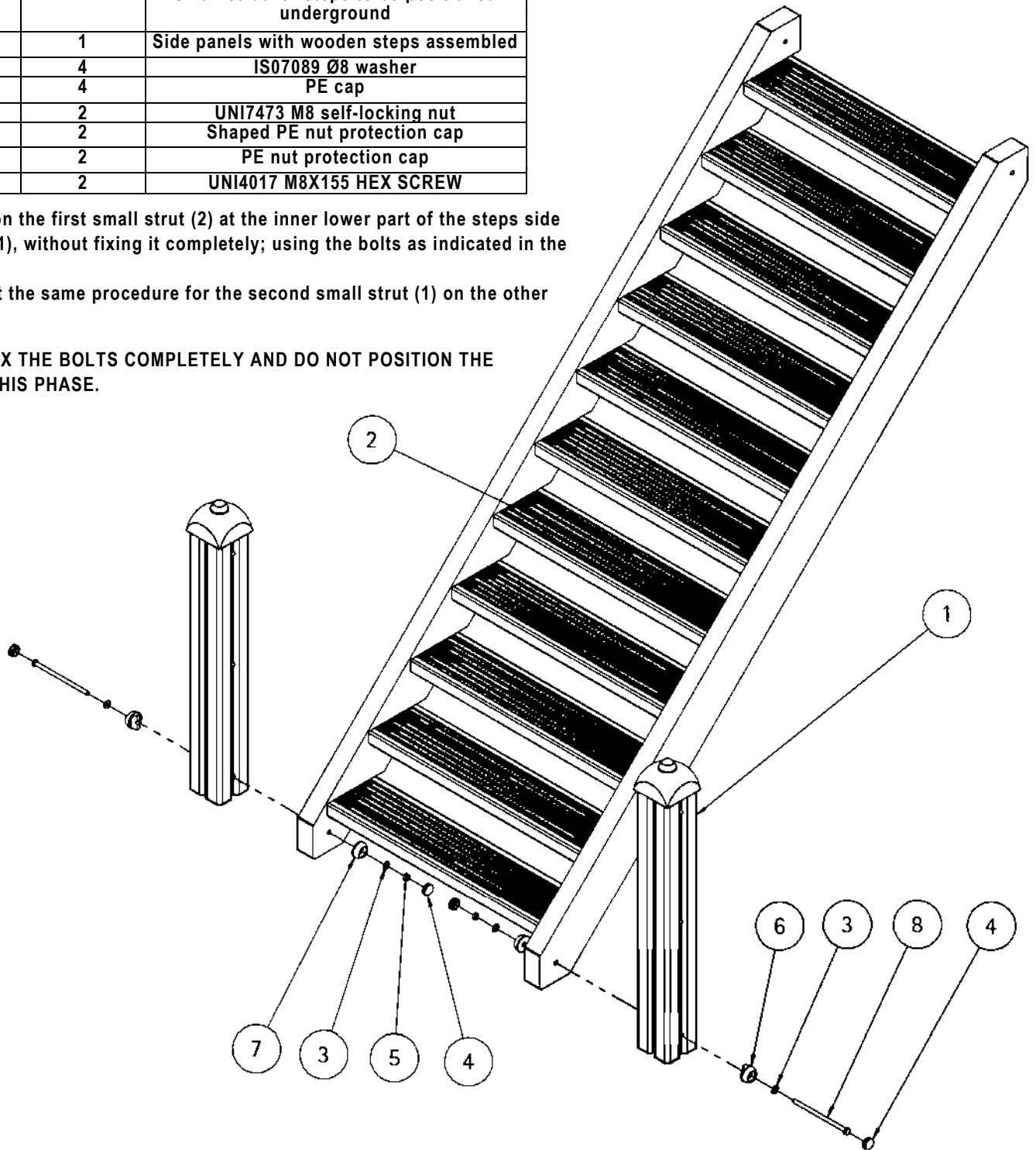
Le misure del disegno sono espresse in cm.		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 190 (lung. totale) *Lavorazioni legname impregnato + 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione: istruzioni di montaggio scivolo curvo in pe con entrata pe linea Aladin	
firma esecutore:	<i>Altieri</i>	data: 16.02.2011	nr. 4226

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

Article num.	underground/ Quantity	NAME
1	2	Small strut for steps to be positioned underground
2	1	Side panels with wooden steps assembled
3	4	IS07089 Ø8 washer
4	4	PE cap
5	2	UNI7473 M8 self-locking nut
6	2	Shaped PE nut protection cap
7	2	PE nut protection cap
8	2	UNI4017 M8X155 HEX SCREW

1. Position the first small strut (2) at the inner lower part of the steps side panel (1), without fixing it completely; using the bolts as indicated in the figure.
2. Repeat the same procedure for the second small strut (1) on the other side.

DO NOT FIX THE BOLTS COMPLETELY AND DO NOT POSITION THE CAPS IN THIS PHASE.



Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini in legno
firma esecutore :	data : 16.02.2011	nr. pag.1/2

NOTA BENE: it is recommended to fix the bolts definitively and only insert the caps once the correct positioning of the elements has been verified.

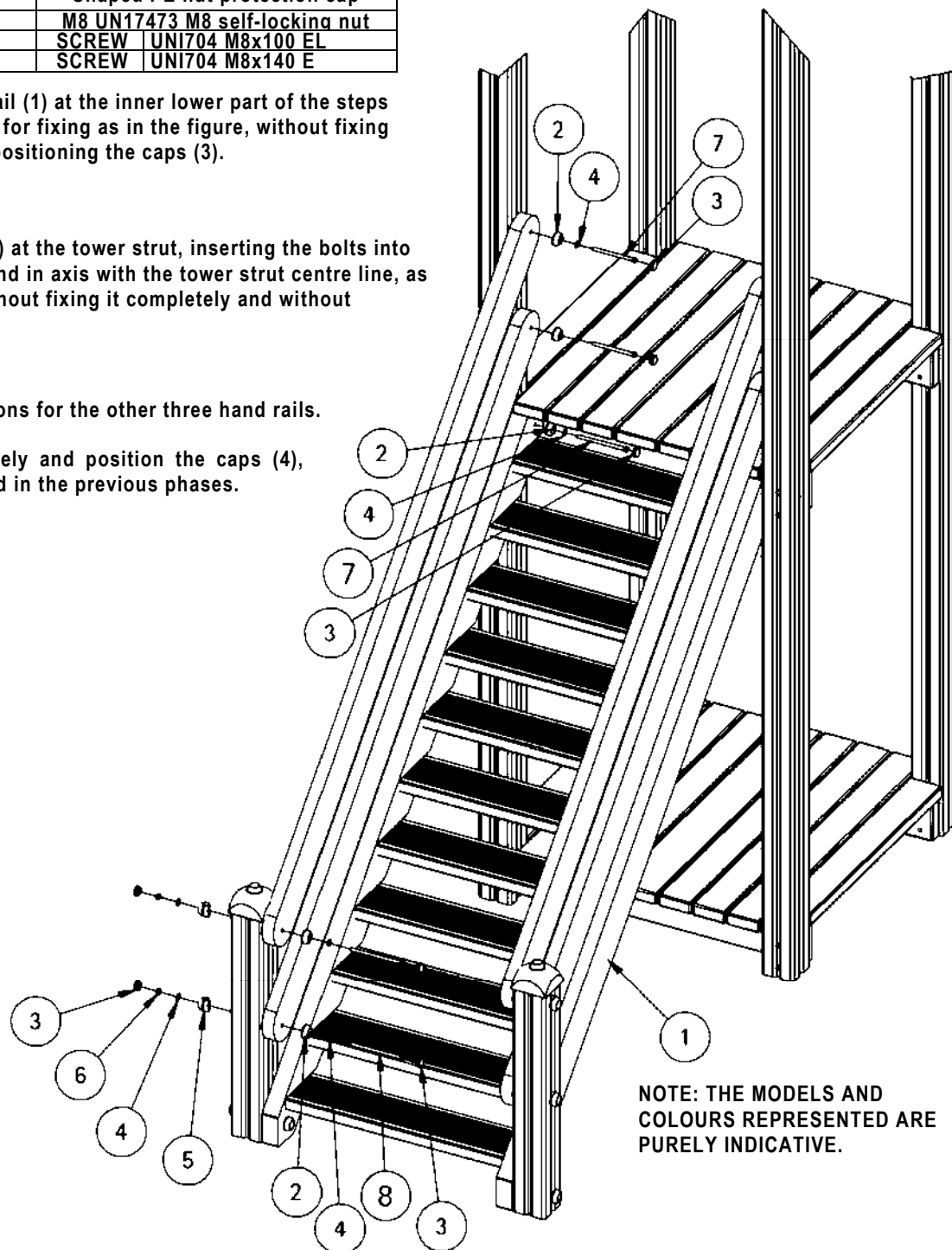
Article num.	Aladin/Quantity	CODE N.	NAME
1	4	-	Wooden hand rail
2	10	xpe10	PE nut protection cap
3	17	xpel 16	PE cap
4	16	-	ISO7089 Ø8 washer
5	4	xpe11	Shaped PE nut protection cap
6	4	-	M8 UN17473 M8 self-locking nut
7	6	-	SCREW UNI704 M8x100 EL
8	4	-	SCREW UNI704 M8x140 E

1. Position the first hand rail (1) at the inner lower part of the steps strut. Insert the bolts used for fixing as in the figure, without fixing it completely and without positioning the caps (3).

2. Position the hand rail (1) at the tower strut, inserting the bolts into the hole on the hand rail and in axis with the tower strut centre line, as indicated in the figure, without fixing it completely and without positioning the caps (4).

3. Repeat the same operations for the other three hand rails.

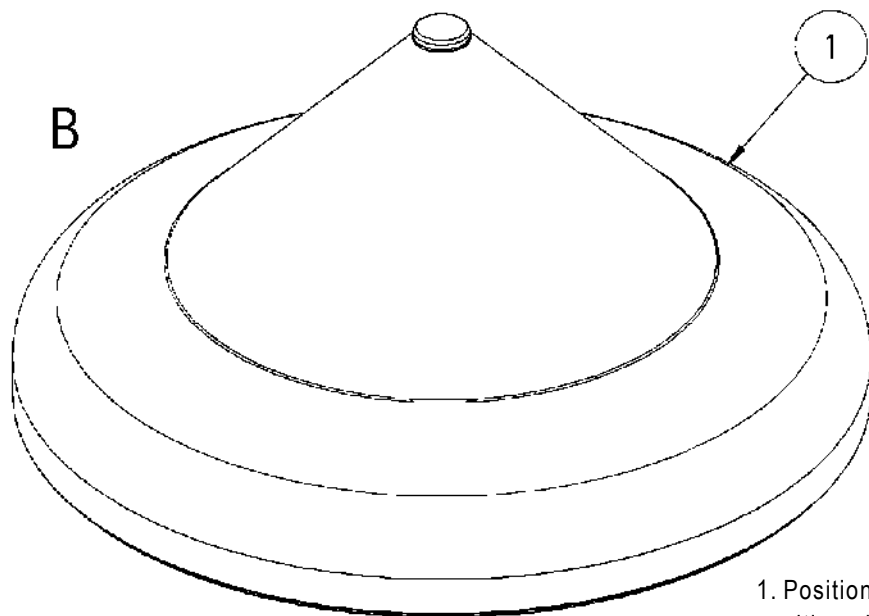
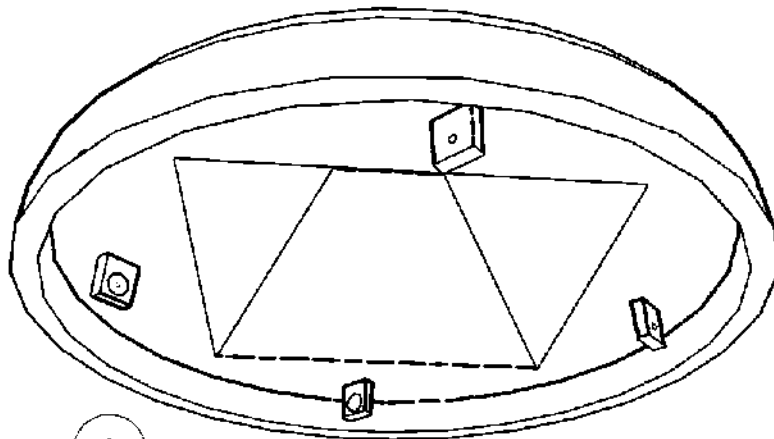
4. Fix the bolts definitively and position the caps (4), which were not positioned in the previous phases.



NOTE: THE MODELS AND COLOURS REPRESENTED ARE PURELY INDICATIVE.

Le misure sono espresse in cm.		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio scala a gradini in legno
firma esecutore :	data : 16.02.2011	nr. pag.2/2

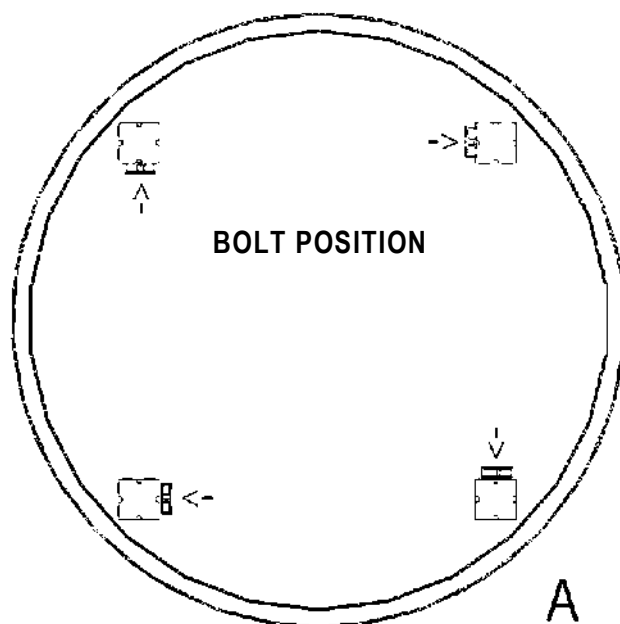
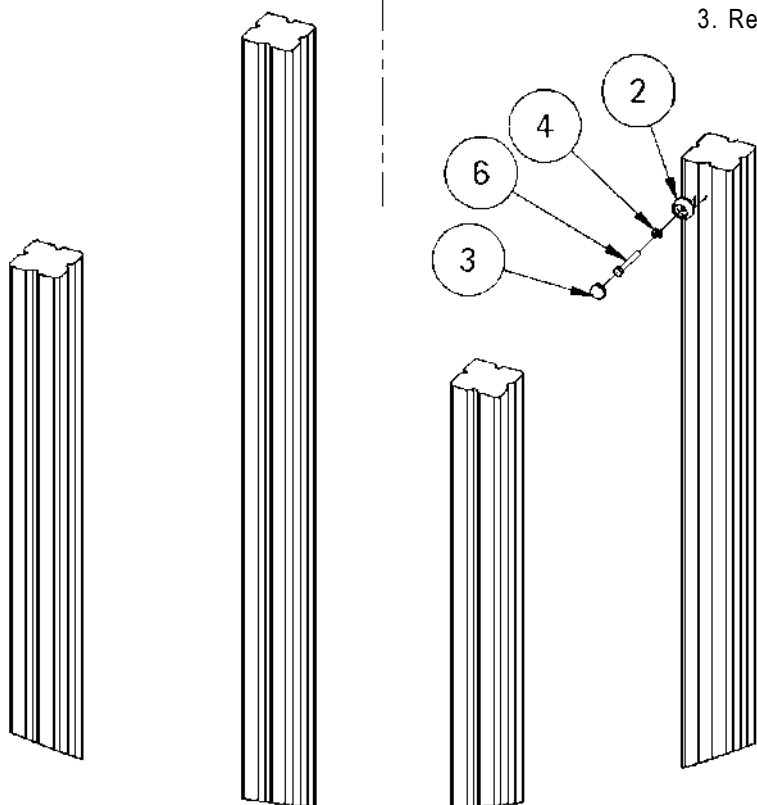
Article num.	Default/Quantity	CODE N.	NAME
1	1	-	PE roof
2	4	xpe10	PE nut protection cap
3	4	xpel 16	PE cap
4	4		IS07089 Ø8 washer
6	4		M8x80 TEL screw



NOTE:

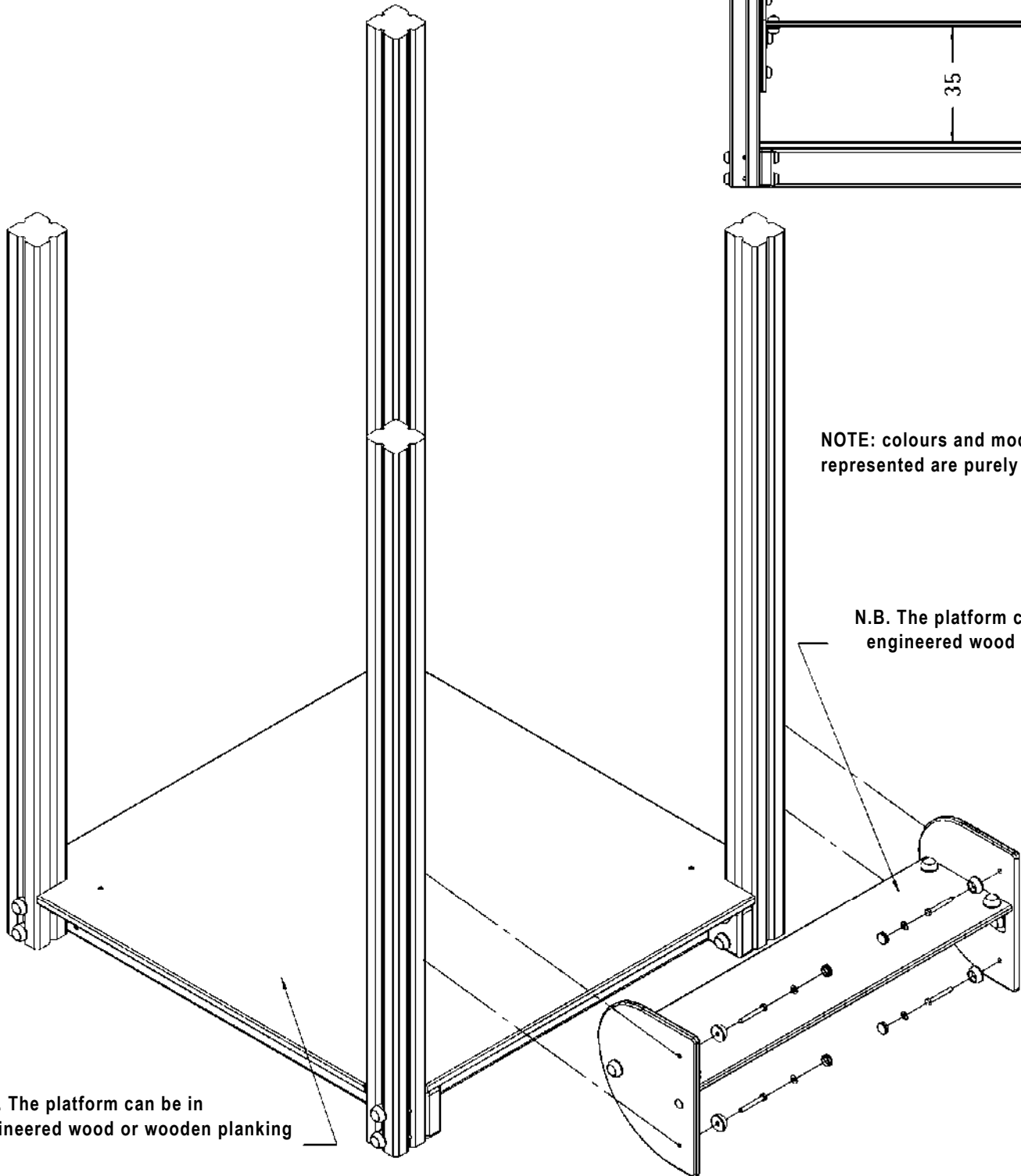
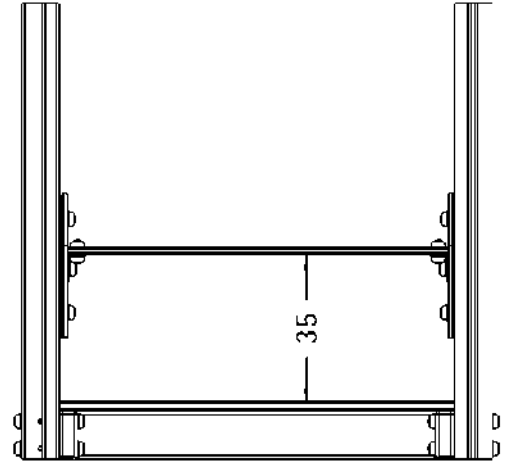
The models represented are purely indicative. These instructions are applicable to Max, Sultan and Aladin roofs.

1. Position the roof on top of the struts with the brackets positioned as in figure A.
2. Insert the bolts necessary for fixing in sequence, as indicated in figure B.
3. Repeat the operation on all 4 struts.



Le misure del disegno sono espresse in cm		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0,5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Lavorazioni legname impregnato ± 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)		denominazione e/o cliente: istruzioni di montaggio tetto in polietilene Linea Max / Sultan / Aladin	
firma esecutore: <i>Altieri</i>	data: 27.07.2010	nr.	pag. 1

Article num.	Quantity	CODE N.	NAME
1	4	xpel 16	PE cap
2	4	xpe10	PE nut protection cap
3	4		IS07089 Ø8 washer
4	4		UNI704 M8x80 TEL SCREW

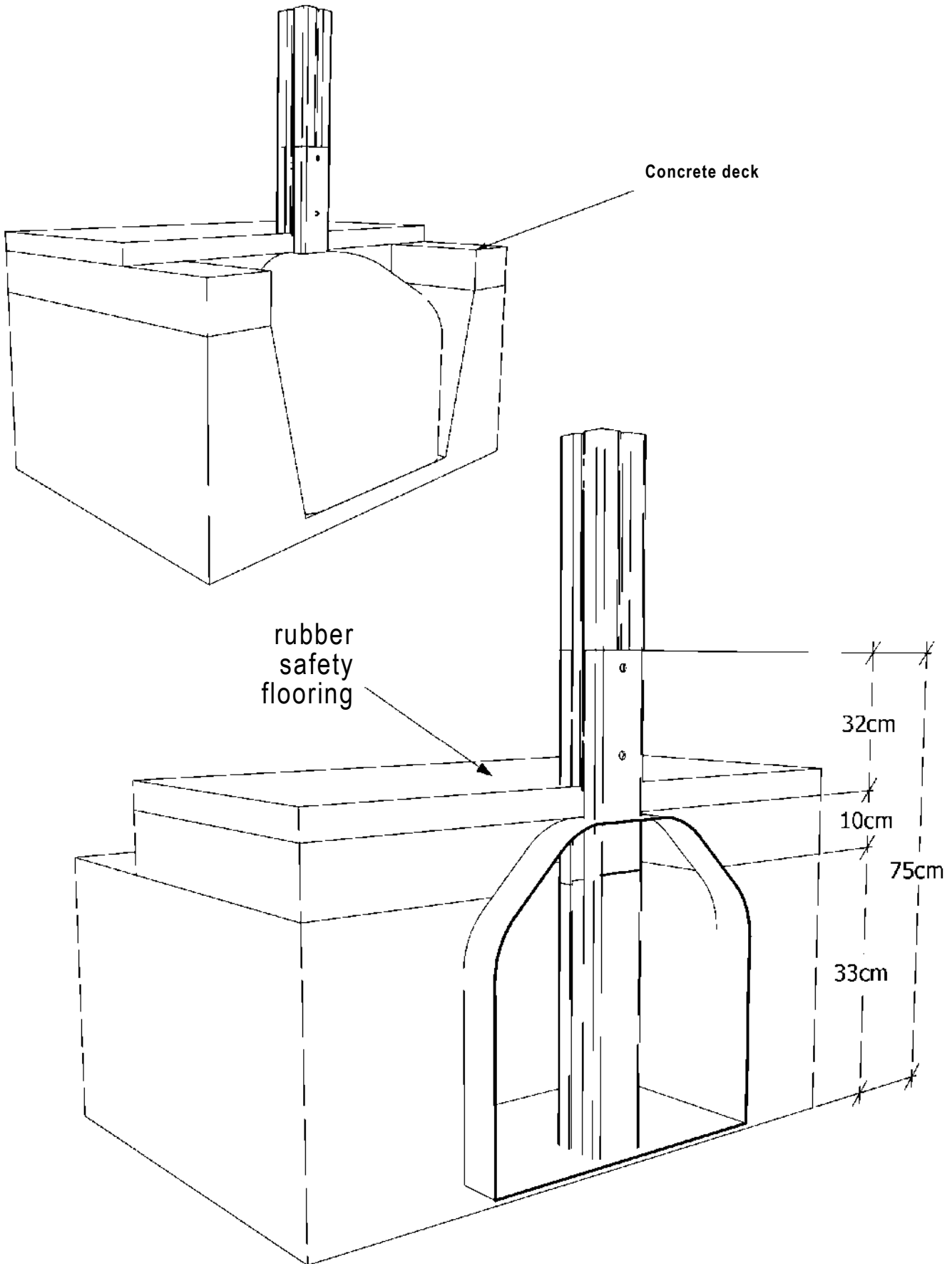



NOTE: colours and models represented are purely indicative.

N.B. The platform can be in engineered wood or HPL

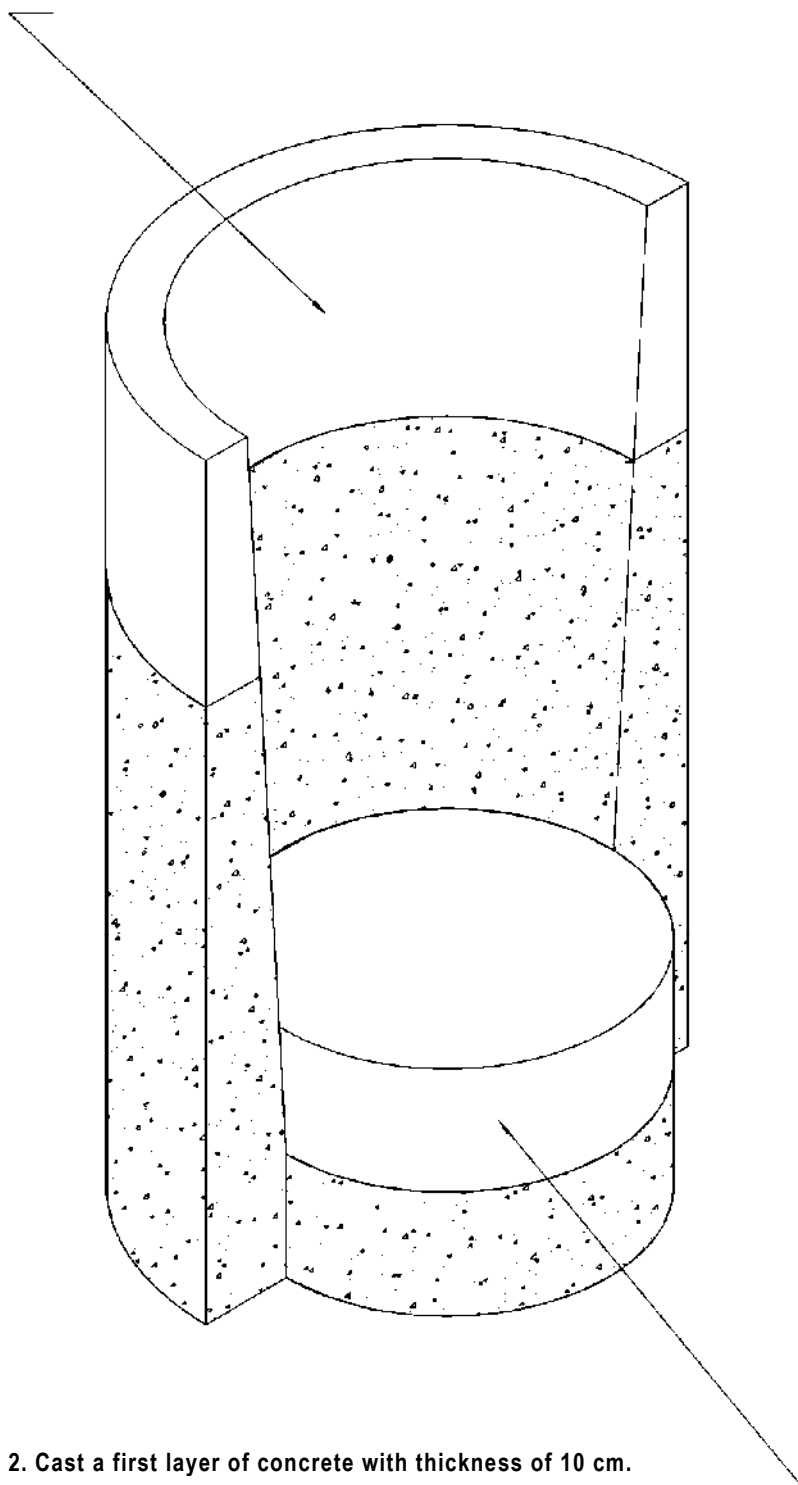
N.B. The platform can be in engineered wood or wooden planking

Le misure del disegno sono espresse in		HOLZHOPE	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0,5 (cm) *Lunghezza legname impregnato 196 (lung. totale) *Lavorazioni legname impregnato ± 0,2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1,5 (mm)		denominazione e/o cliente: Istruzioni di montaggio panchina Max/Sultan/Aladin	
firma esecutore:	<i>Altieri</i>	data:	31.05.05
		nr.	Pag.1



Le misure sono espresse in cm.	COLZANO	
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni montaggio interro montanti
firma esecutore : 	data : 15.02.2011	nr. pag. 1/1

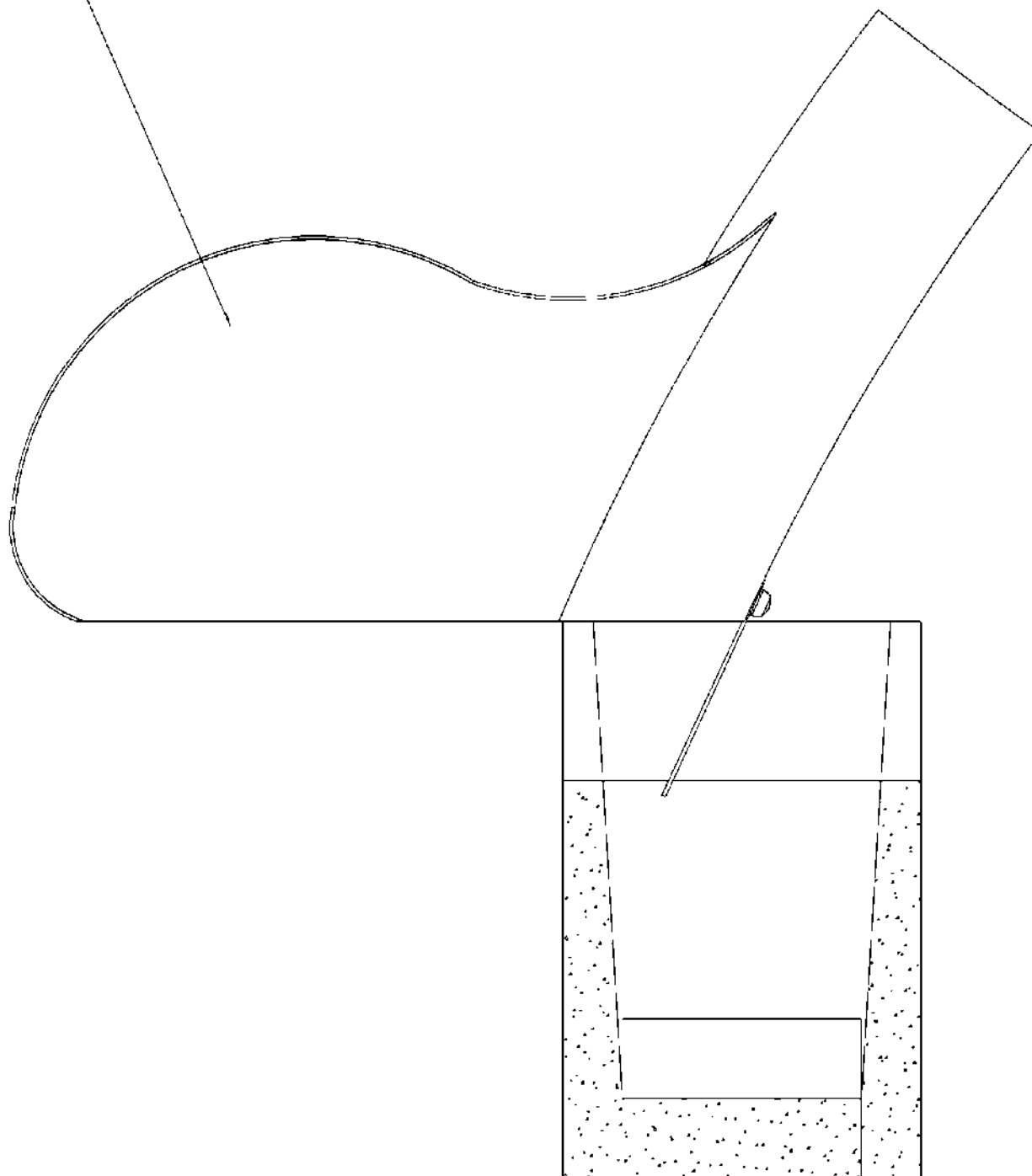
1. Excavate a hole with diameter of 30 cm and depth of 60 cm



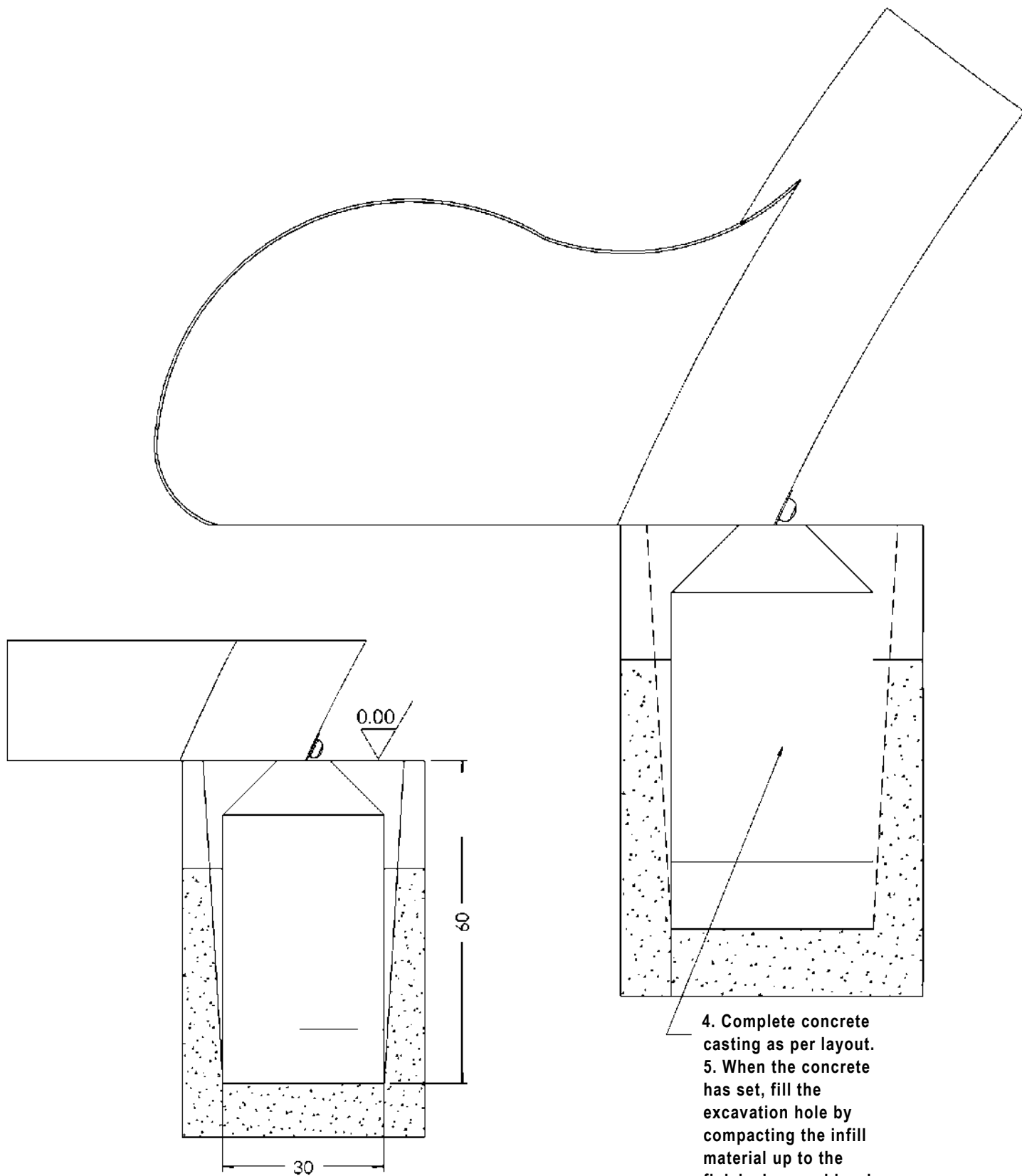
2. Cast a first layer of concrete with thickness of 10 cm.

Le misure del disegno sono espresse in cm			
<p>Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 190 (lung. totale) *Lavorazioni legname impregnato $+ 0.2$ (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)</p>		<p>denominazione e/o cliente: Istruzioni di montaggio interro scivolo curvo Pe</p>	
firma esecutore:	<i>Altieri</i>	data:	31.05.05
		nr.	Pag. 1

3. When the concrete has set, position the slide bracket in the hole, checking the correct alignment of the lower part of the slide with the finished ground level.

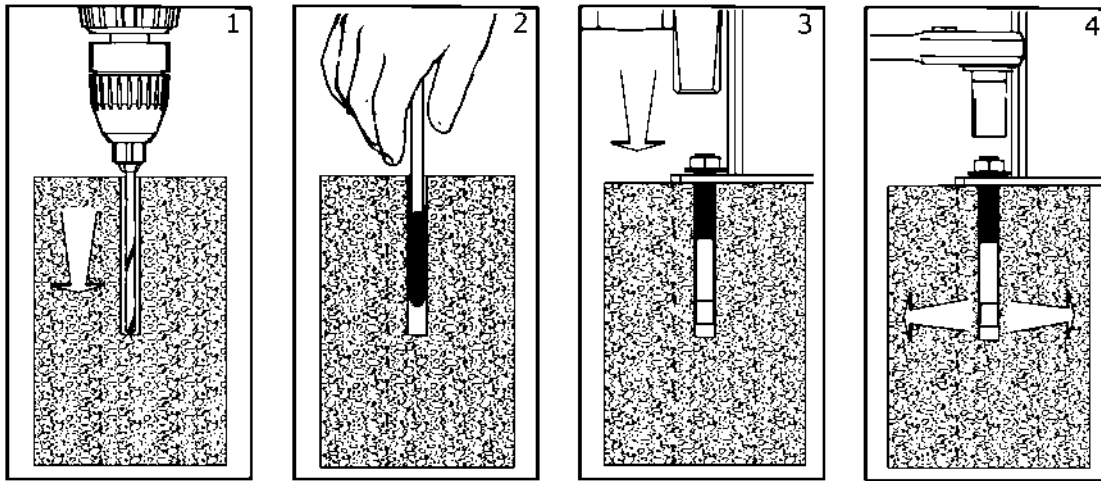


Le misure del disegno sono espresse in cm		HOLZHOFF	
Tolleranze generali applicate: *Sezione/diametro legname impregnato $\pm 0,5$ (cm) *Lunghezza legname impregnato 1901 lung. totale *Lavorazioni legname impregnato $\pm 0,2$ (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici $\pm 1,5$ (mm)		denominazione e/o cliente: Istruzioni di montaggio interro scivolo curvo Pe	
firma esecutore:	<i>Altieri</i>	data:	31.05.05
		nr.	Pag. 2

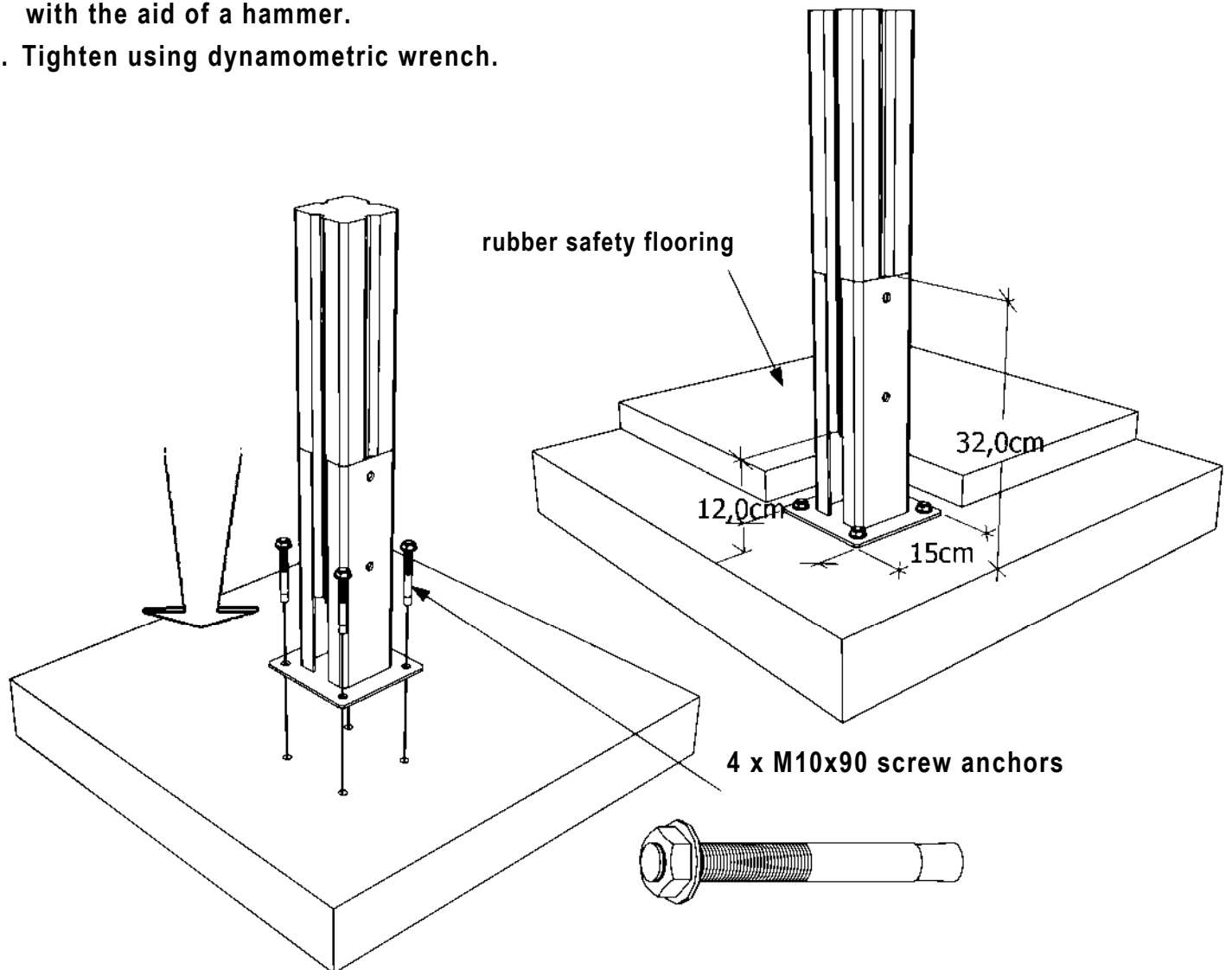



4. Complete concrete casting as per layout.
 5. When the concrete has set, fill the excavation hole by compacting the infill material up to the finished ground level.

Le misure del disegno sono espresse in	HOLZHOFF		
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 196 (lung. totale) *Lavorazioni legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)	denominazione e/o cliente:	Istruzioni di montaggio interro scivolo curvo Pe	
firma esecutore: <i>Altieri</i>	data: 31.05.05	nr.	Pag. 3



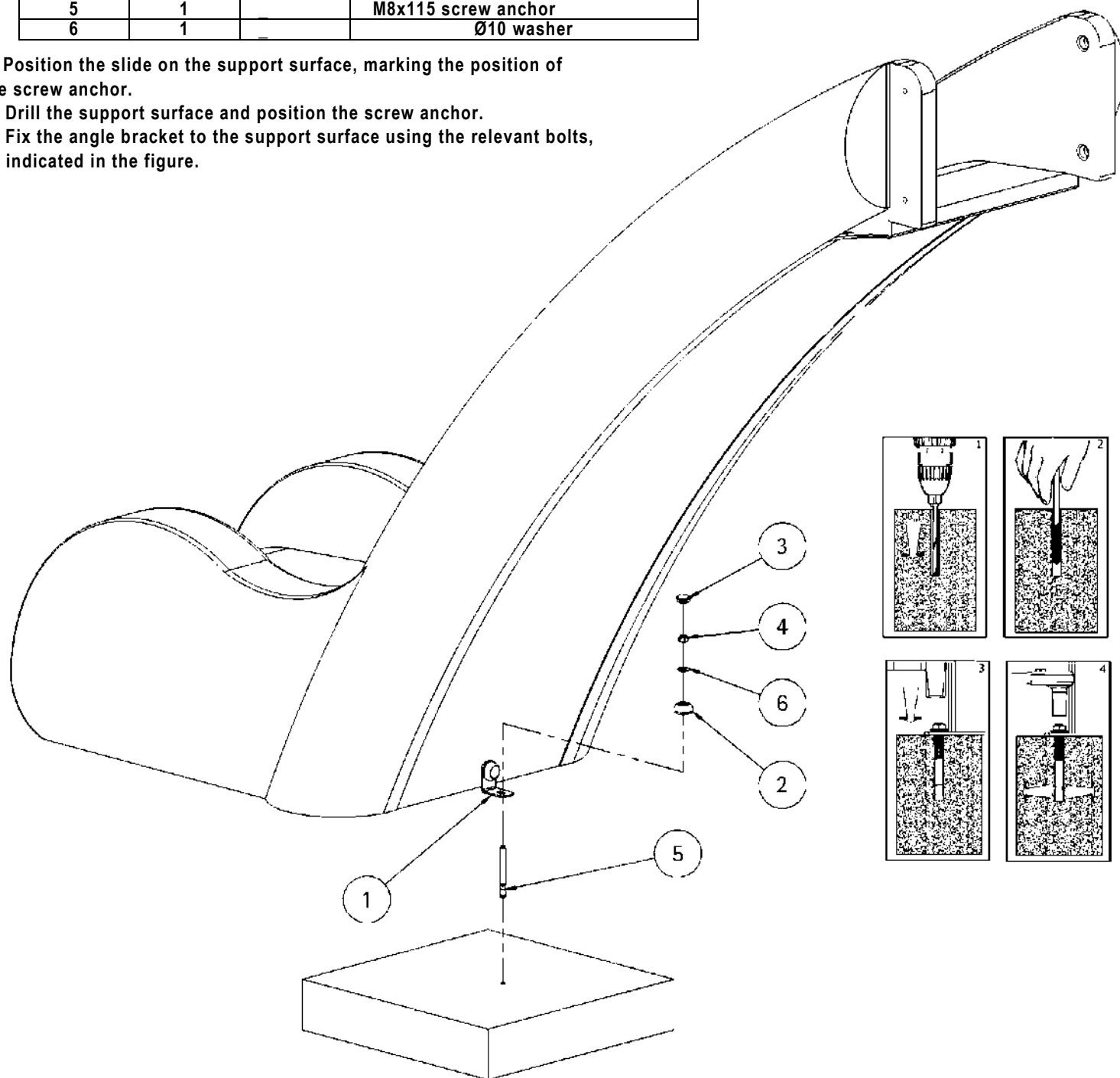
1. Drill.
2. Clean the hole thoroughly using an air pump and small brushes.
3. Insert the anchor into the hole present on the bracket with the aid of a hammer.
4. Tighten using dynamometric wrench.



Le misure sono espresse in cm.	SOLZROE		
Colori e modelli rappresentati sono puramente indicativi	denominazione e/o cliente :	istruzioni di montaggio ancoraggio montanti con staffe	
firma esecutore : 	data : 14.02.2011	nr.	pag.1

Article num.	Quantity	CODE N.	NAME
1	1	xfe265	59x59x35 stainless steel angle bracket
2	2	xpe10	PE nut protection cap
3	2	xpel 16	PE cap
4	1		M10 self-locking nut
5	1		M8x115 screw anchor
6	1		Ø10 washer

1. Position the slide on the support surface, marking the position of the screw anchor.
2. Drill the support surface and position the screw anchor.
3. Fix the angle bracket to the support surface using the relevant bolts, as indicated in the figure.



N.B. The combination of colours and models represented is purely indicative.

The slide can be at a height of 84-144-192 cm.

Le misure del disegno sono espresse in cm		HOLZEP®	
Tolleranze generali applicate: *Sezione/diametro legname impregnato ± 0.5 (cm) *Lunghezza legname impregnato 1% (lung. totale) *Incrociatura legname impregnato ± 0.2 (cm) *Componenti in metallo ± 1 (mm) *Componenti in altri materiali plastici ± 1.5 (mm)		denominazione e/o cliente: istruzioni di montaggio ancoraggio scivolo curvo pe	
firma esecutore:	<i>Altieri</i>	data: 16.02.2011	nr. pag. 1